

Date: Tuesday, 8/22/2006 10:24:46 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: INITIAL PROTOTYPE TEMPLATE
Job Number	: 00065A		
Estimate Number	: 10068		
P.O. Number	:	Part Number	: INITIAL PROTOTYPE
This Issue	: 8/22/2006 S.O. No. :	Drawing Number	:
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 7/12/2006 Type : R&D MACHINED PARTS	Drawing Revision	:
Previous Run	: 00064A	Material	:
Written By	: <u>JLM 06-08-22</u>	Due Date	: 6/28/2006 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: Project #:		
	: Description:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	MFG ENGINEERING	MFG ENGINEERING
-----	-----------------	-----------------



Comment: MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments:

1. (M2024T35.080) BATCH: M18481
055 SF EACH ~~QCB~~
2. Water Jet: CUT AS PER Dwg D3548-1 & D3547-1.
QTY OF 2 REQUIRED EACH. ~~S~~ → SAD 06-08-22 2 each
3. **ENGINEERING QCB**
4. **APPROVAL QCB** JLM 06-08-22
5. GA FORM AS PER Dwg D3548-1 & D3547-1 06-08-22
6. QCS
7. FP Chemical Conversion
8. POWDER CAT GLOSS WHITE
9. QCB

FOR
D3548-1
&
D3547-1

PTO

2.0	D28571	Hinge Bracket
-----	--------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Hinge Bracket

1.0
Cont.

10. Material:

(M304S186A)

304SS .050" THK

Qty 4


Batch: H100997


11. Water Jet.

Cut AS per DWG D3546.

SAP 06:02:23

④

12 Qc2 

13. Qc8 

14. GA Form AS PER DWG D3546.

15. Qc5.

For D3546-1

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00065A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

D28572

Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Hinge Bracket

4.0

PG

PURCHASING



Comment: PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify "FOR ENGINEERING USE ONLY" and distribute to engineering.

6.0

ENGINEERING 1

ENGINEERING RESOURCE #1



Comment: ENGINEERING RESOURCE #1

Approval of project manager _____

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

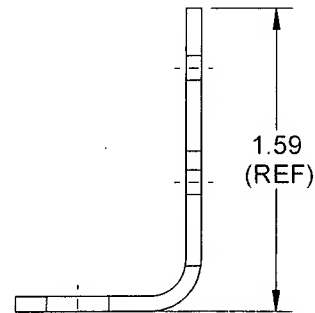
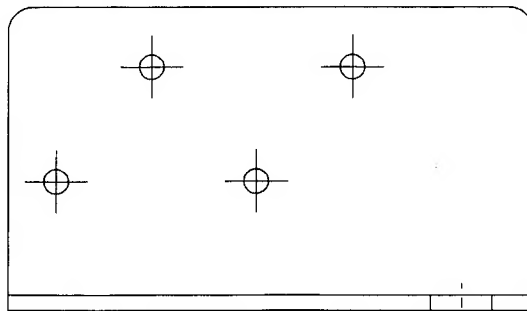
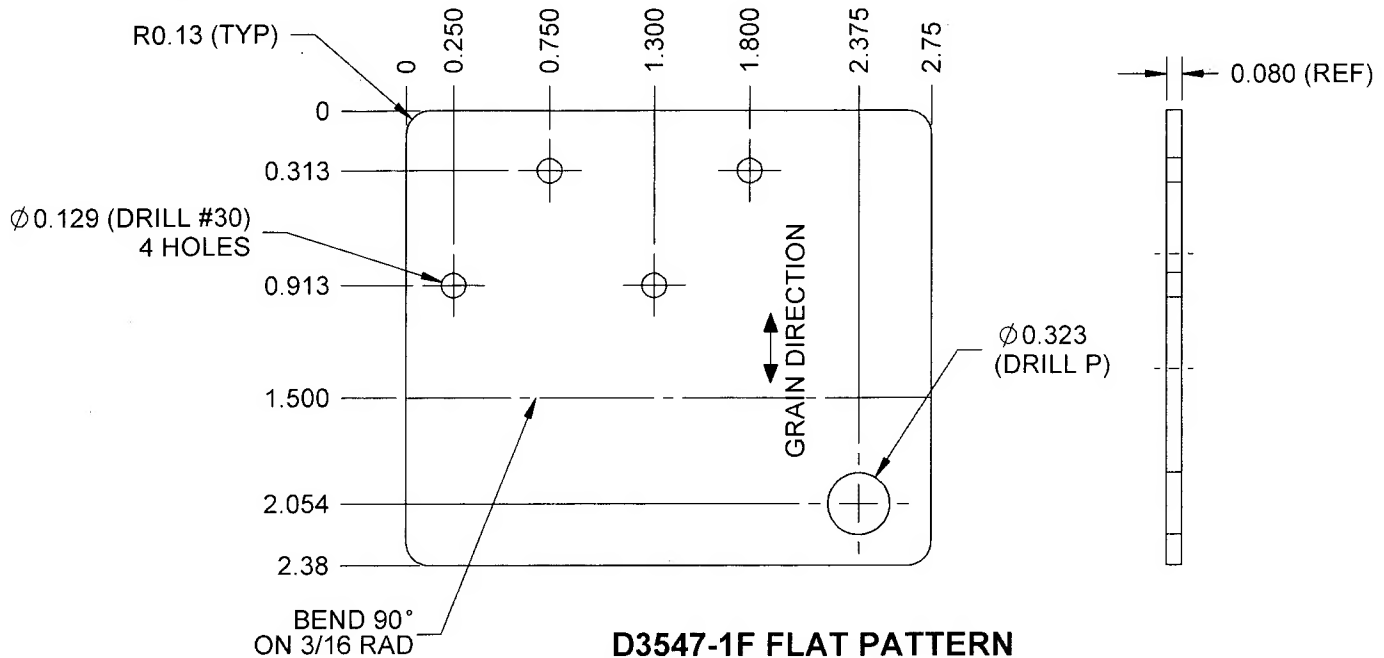


PRELIMINARY ISSUE

UNDER REVIEW

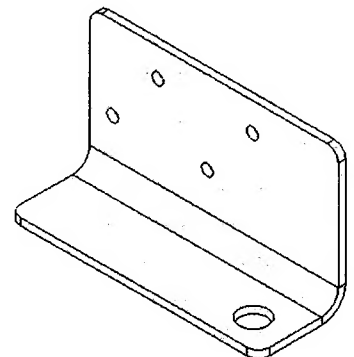
06-08-21 LE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3547	REV. A SHEET 1 OF 1
DATE	06.08.08	TITLE BRACKET	SCALE 1:1
REV	DATE	DESCRIPTION	
A	06.08.08	NEW ISSUE	



X/

**D3547-1 BRACKET SHOWN
D3547-2 OPPOSITE**



NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM 0.080 THICK (REF DART SPEC M2024T3S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.5.3.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX

COPYRIGHT © 2006 BY DART AEROSPACE LTD

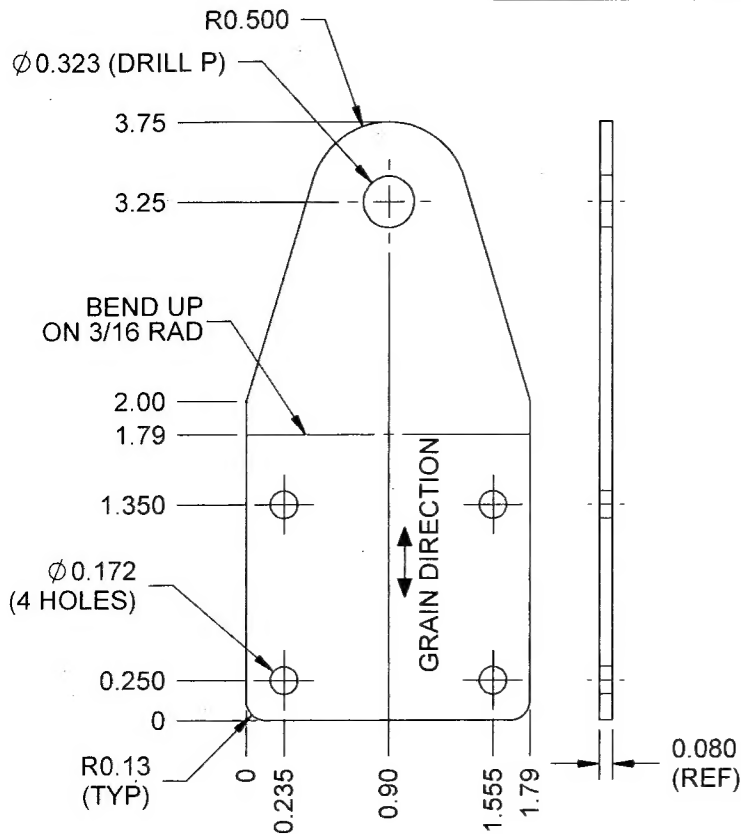
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

PRELIMINARY ISSUE

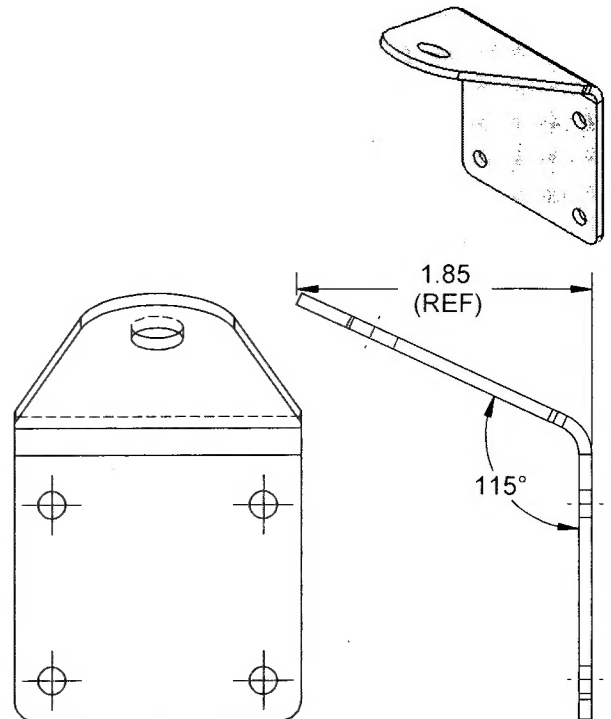
UNDER REVIEW

06.08.21 16

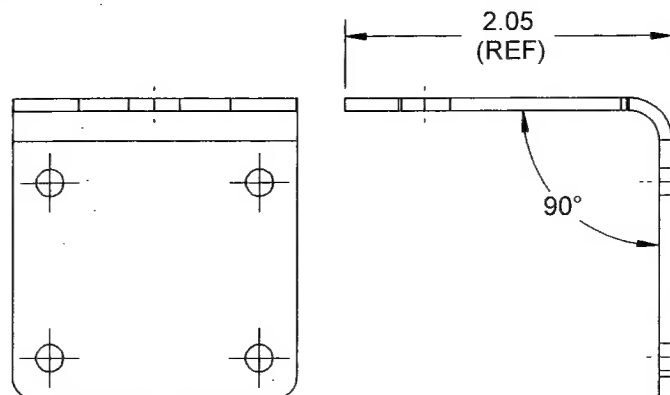
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3548	REV. A SHEET 1 OF 1
DATE 06.08.09	TITLE BRACKET		SCALE 1:1
REV A	DATE 06.08.09	DESCRIPTION NEW ISSUE	



D3548-1F FLAT PATTERN



D3548-1 BRACKET



D3548-3 BRACKET
(MAKE FROM D3548-1F FLAT PATTERN)

1X
each

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM 0.080 THICK (REF DART SPEC M2024T3S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.5.3.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX

COPYRIGHT © 2006 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

10

